

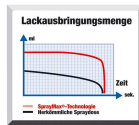
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Single Coat Car Paint

Colours

RAL 9005 deep black, gloss	prod. no. 680 101
RAL 9005 deep black, semi-gloss:	prod. no. 680 102
RAL 9005 deep black, matt:	prod. no. 680 103
RAL 9010 pure white	prod. no. 680 109

TECHNOLOGY:



SprayMax®

Aerosol formulation made for this specific product for easy application, constant atomization pressure, finest aerosol distribution, professional paint result.

PRODUCT

- easy application
- rapid drying
- covers large areas
- covers well contrasts
- easy blending-in

Basis of raw material:

specific combinations of NC resins

VOC-value:

650 – 693 g/l 260 – 277 g/aerosol

FIELD OF APPLICATION

Recommended for:

Spot Repair and parts refinishing
industrial coating

Substrate:

- SprayMax® 2K PRIMER FILLER 680 030,
- SprayMax® 1K ADHESION PROMOTER 680 001,
- SprayMax® 1K FILLER PRIMER 680 002 beige,
- SprayMax® 1K FILLER PRIMER 680 003 grey,
- SprayMax® 1K ACRYLIC FILLER 680 004,
- old paintwork, sanded

Pre-treatment:



Sand surface and clean it carefully with SprayMax® Silicone Remover or degreasing agent. Surface must be free from grease, dust and moisture.

Shake aerosol thoroughly for 2 min, spray to test.

PROCESSING

Protections:



Personal protection is required
Respirator mask
Type: A2/P2



Protective gloves,
e.g. from latex or nitrile

Spray passes:



2 – 3 = 30 – 40 µm
Flash-off time between coats: 1 – 5 min.

Drying:

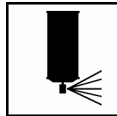


Dust free: 5 min/20 °C (70° F)
ready for assembly 30 min/20 °C (70 °F)
Air drying 3 h/20 °C (70 °F)



IR drying possible

Finish:



When work is finished, reverse aerosol and spray
valve empty.

Disposal:

The emptied aerosols are suitable for household
collection..

CHARACTERISTICS

Solid content:

approx. 16%

Coverage:

approx. 0.5 m² / aerosol at approx.30 – 40 µm
dry film thickness

Degree of gloss:

RAL 9005 deep black, RAL > 80 units at 60°
9010 pure white, glossy:
RAL 9005 deep black, satin
gloss: 27 – 33 units at 60°
RAL 9005 deep black, matt: 4 – 7 units at 60°

Shelf life:

12 months / 20 °C

Remarks:

For professional use only.

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